



GROOVING SYSTEM

Multifunctional solution for grooving, turning and profiling

**Try it at very special condition:
1 Tool holder at 1€
every 20 inserts delivered**

nikkoTOOLS

NDB

| | | | | | |
|---|---|---|---|---|---|
| P | M | K | N | S | H |
| H | H | H | H | | |

- Tool holders for grooving and cut-off
- Radial reinforced shape available
- Multiple overhang available for each size
- Rigid and reliable monobloc type

RR - RADIAL REINFORCED SHAPE

ST - STANDARD SHAPE

| | Designation | Stock | | CW | CDX | H | HF | B | LF | LH | HBL | HBH | WF |
|--|--|-------|---|----|-----|----|----|-----|-----|----|-----|------|------|
| | | R | L | | | | | | | | | | |
| RR | NDB E ¹ / _r 1212-2-CDX14 | ● | ● | 2 | 14 | 12 | 12 | 12 | 120 | 25 | 24 | 2 | 12.2 |
| | NDB E ¹ / _r 1616-2-CDX14 | ● | ● | 2 | 14 | 16 | 16 | 16 | 120 | 25 | 24 | 2 | 16.2 |
| | NDB E ¹ / _r 1616-3-CDX20 | ● | ● | 3 | 20 | 16 | 16 | 16 | 120 | 31 | 30 | 2 | 16.3 |
| ST | NDB E ¹ / _r 2020-2-CDX14 | ● | ● | 2 | 14 | 20 | 20 | 20 | 125 | 38 | | | 21.0 |
| | NDB E ¹ / _r 1616-3-CDX10 | ● | ● | 3 | 10 | 16 | 16 | 16 | 120 | 35 | | | 16.2 |
| | NDB E ¹ / _r 2020-3-CDX10 | ● | ● | 3 | 10 | 20 | 20 | 20 | 125 | 38 | | | 21.0 |
| | NDB E ¹ / _r 2020-3-CDX20 | ● | ● | 3 | 20 | 20 | 20 | 20 | 125 | 40 | | | 21.0 |
| | NDB E ¹ / _r 2525-3-CDX10 | ● | ● | 3 | 10 | 25 | 25 | 25 | 150 | 40 | | | 26.0 |
| | NDB E ¹ / _r 2525-3-CDX20 | ● | ● | 3 | 20 | 25 | 25 | 25 | 150 | 45 | | | 26.0 |
| | NDB E ¹ / _r 2020-4-CDX10 | ● | ● | 4 | 10 | 20 | 20 | 20 | 125 | 35 | | | 21.0 |
| | NDB E ¹ / _r 2020-4-CDX25 | ● | ● | 4 | 25 | 20 | 20 | 20 | 125 | 50 | | | 21.0 |
| | NDB E ¹ / _r 2525-4-CDX10 | ● | ● | 4 | 10 | 25 | 25 | 25 | 150 | 40 | | | 26.0 |
| | NDB E ¹ / _r 2525-4-CDX25 | ● | ● | 4 | 25 | 25 | 25 | 25 | 150 | 50 | | | 26.0 |
| | NDB E ¹ / _r 2525-5-CDX10 | ● | ● | 5 | 10 | 25 | 25 | 25 | 150 | 40 | | | 26.0 |
| | NDB E ¹ / _r 2525-5-CDX25 | ● | ● | 5 | 25 | 25 | 25 | 25 | 150 | 50 | | | 26.0 |
| | NDB E ¹ / _r 2525-6-CDX15 | ● | ● | 6 | 15 | 25 | 25 | 25 | 150 | 45 | | | 26.0 |
| | NDB E ¹ / _r 2525-6-CDX30 | ● | ● | 6 | 30 | 25 | 25 | 25 | 150 | 56 | | | 26.0 |
| | NDB E ¹ / _r 2525-8-CDX15 | ● | ● | 8 | 15 | 25 | 25 | 25 | 150 | 43 | | | 26.5 |
| NDB E ¹ / _r 2525-8-CDX30 | ● | ● | 8 | 30 | 25 | 25 | 25 | 150 | 55 | | | 27.0 | |

| | | | | |
|-------------|------------------|-------------------|-----------------|------------------|
| Spare Parts | INSERT SCREW | INSERT WRENCH | CLAMP SCREW | CLAMP WRENCH |
|-------------|------------------|-------------------|-----------------|------------------|

| | | | | | |
|----|--|----------|---------|----------|----------|
| RR | NDB E ¹ / _r 1212 | NT-ST076 | NT-FT15 | | |
| | NDB E ¹ / _r 1616 | NT-ST077 | NT-FT15 | | |
| ST | NDB E ¹ / _r 1616 | | | NT-SC001 | NT-WR040 |
| | NDB E ¹ / _r 2020 | | | NT-SC001 | NT-WR040 |
| | NDB E ¹ / _r 2525 | | | NT-SC002 | NT-WR040 |

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