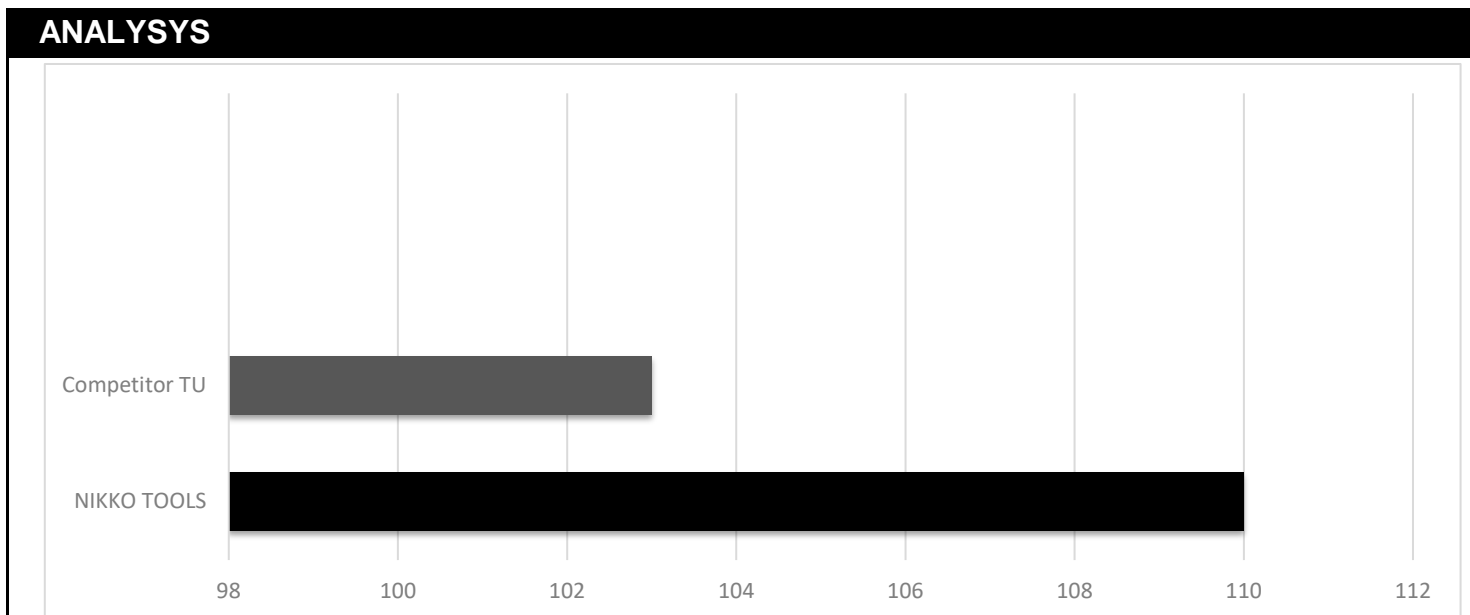


OPERATION	
Toolholder	NT-DRS-3D-D31-S32-09
Insert type	SPMX090408-GP JP9635
Material	W-stoff 1.4401 - Aisi 316
Workpiece	PLATE

MACHINING CONDITION				
	nikkoTOOLS	Competitor TU		
Cutting speed (Vc) m/min	110	110		
S (Spindle Rev.) rpm	1130	1130		
Feed (f) mm/rev	0,09	0,09		
Length of work (L) mm	28			
Hole type	THROUGH			
Hole direction	VERTICAL			
Coolant	EMULSION (25bar)			
Tool Life	110 holes	103 holes		



Note